



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D3414-3
Job Sheet 169706



Part No: D3414-3

Job Qty: 60 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/19/17

Job Tracking No:

Due Date: 1/5/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP A 05.09.13 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		1/4/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	60 pcs		1/5/18	0.00	2.60	Bandsaw1		
110	Outsource <i>Purchase</i>	60 pcs		1/5/18			MEM001-VB <i>PO 038710</i>		
120	Packaging	60 pcs		1/5/18	0.00	0.00	Packaging2		
125	QC	60 pcs		1/5/18	0.00	0.00	QC8 Machining-2		
140	Packaging	60 pcs		1/5/18	0.00	0.00	Packaging3-1		
150	QC21-SA	60 Ea		1/5/18	0.00	0.00	QC21		

DAS 21
JAN 22 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B0.500X2.500	11	19	0	0
120-Packaging	D3414-3P	60	0	0	0

2061 2.073 2.150 Long B#1139189

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lug	0.510inches	+ 0.008 - 0.001	0.518 0.509	
2	Lug	2.070inches ± 0.030	2.100 2.040		
3	Lug	1.990inches ± 0.030	2.020 1.960		
4	Lug	1.300inches ± 0.030	1.330 1.270		
5	Lug	1.120inches ± 0.030	1.150 1.090		
6	Lug	0.380inches ± 0.030	0.410 0.350		
7	Lug	0.060inches ± 0.010	0.070 0.050		

5025846

Plex 12/19/17 2:40 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Des: _____	DISPOSITION DART AEROSPACE S025847 Lug	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Prod. Eng. Coord. ☐ Quality ☐ Proc/Store/Packaging ☐ Other ☐ Supplier ☐ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																																																
PART NO: _____ Revision: _____ Operation: _____ Change No: _____ D3414-3 Start up Operation Mfg Date: 12/20/17 Job No: 169706		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																																																
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20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0, Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22023
Date: Jan 19, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: P0036710	Sold By: Walz, Christian D.
Shipped By: your truck	Ship Date: Jan 19, 2018

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3278-1 Support as per drawing D3278 Rev C	Each	50		50
D3278-2 Support as per drawing D3278-2 Rev C	Each	50		50
D3886-1 Lug, as per drawing D3886 Rev B	Each	37		37
D3414-3 Lug Assembly in SS, material supplied precut	Each	60	60	
D3404-1 GHW/Lug, as per drawing D3404-1 Rev C	Each	60		60
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				
Received by _____		Thank you for your order!		

Change No:
Operation:
Revision:
Original Serial #:

Purchasing

PART NO:
D3414-3
S033842



Lug

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 01/19/18
Job No: 169706



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

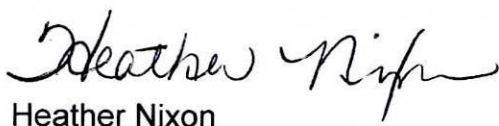
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
60	D3414-3	Lug SS	Material B169706 038710

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Heather Nixon

Vankleek Hill, January 19, 2018